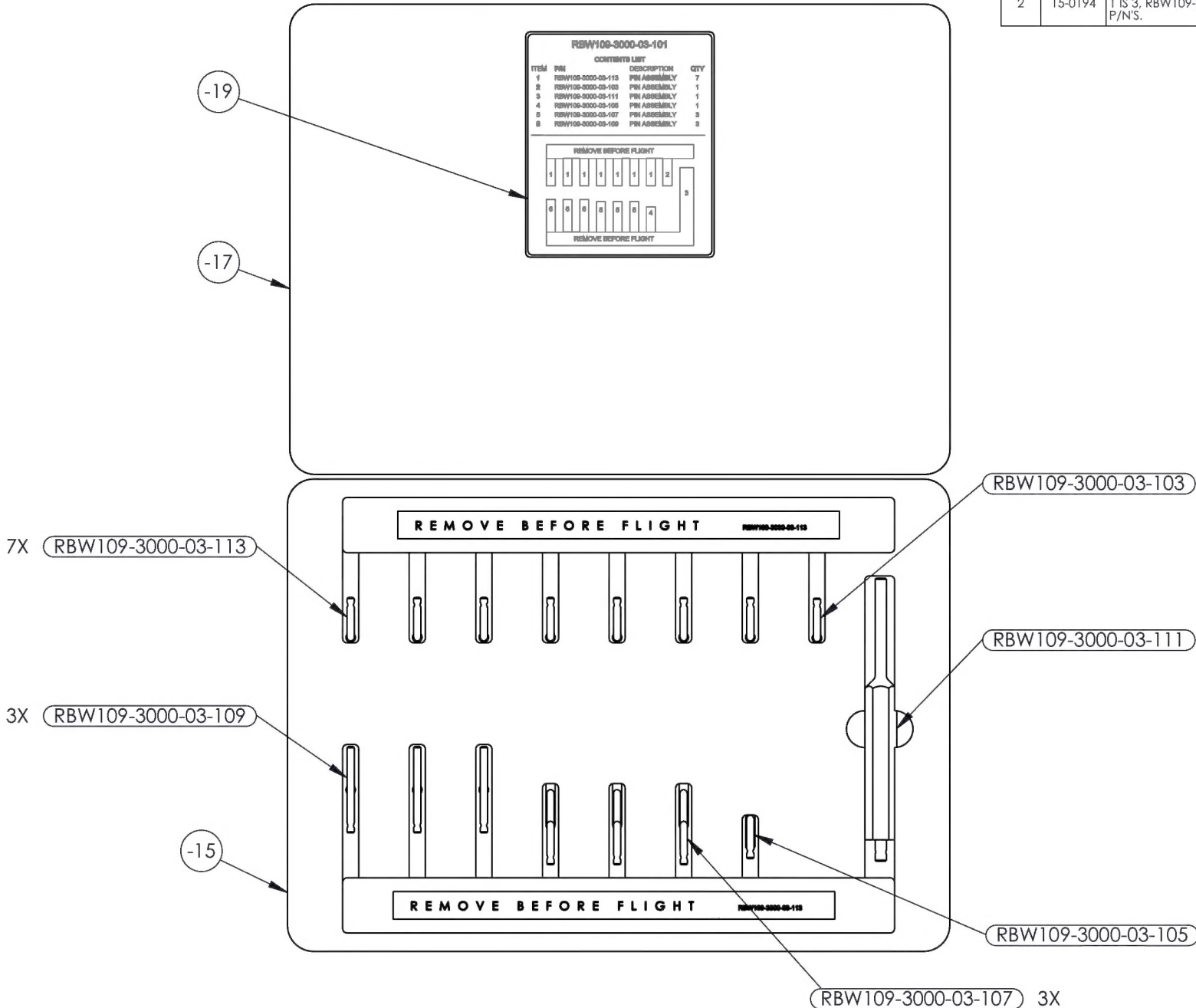



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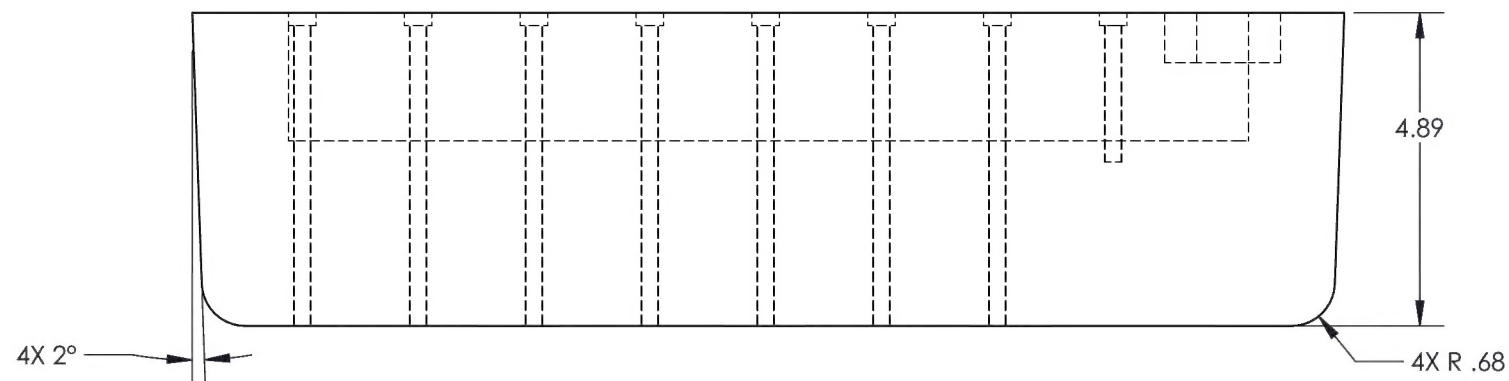
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0177	CH'D TITLEBLOCK WAS RED BARN IS DART. -15 CH'D SLOT SIZE WAS .81 IS .44. CH'D DIM WAS 7X Ø.260 ✓ 4.80 IS 7X Ø.26 THRU. CH'D DIM WAS 3X Ø.260 ✓ 4.72 IS 3X Ø.26 THRU. -21 CH'D SPECIFICATION WAS RB41009 IS RB41011.	10/13/2014	DJN	JAG
2	15-0194	CORRECTED BOM QTY'S FOR PIN ASSY'S. RBW109-3000-03-113 WAS 1 IS 7. RBW109-3000-03-109 WAS 1 IS 3. RBW109-3000-03-107 WAS 1 IS 3. REMOVED DASH NUMBERS FROM PIN ASSEMBLIES AND USE P/N'S.	8/5/2015	RJC	JAG




ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PIN ASSEMBLY		RBW109-3000-03-111	1
				1	PIN ASSEMBLY		RBW109-3000-03-105	1
				7	PIN ASSEMBLY		RBW109-3000-03-113	1
				3	PIN ASSEMBLY		RBW109-3000-03-109	1
				3	PIN ASSEMBLY		RBW109-3000-03-107	1
				1	PIN ASSEMBLY		RBW109-3000-03-103	1
		B/O	-13	1	CASE	PLASTIC	PELICAN #APP-1520-E	N/S
		B/O	-15	1	BOTTOM FOAM	Y-20, BLACK	4-15/16 X 12-13/16 X 18	2
		B/O	-17	1	LID FOAM	Y-20, BLACK	1-3/4 X 12-3/4 X 18	3
			-19	1	LOCATION PLACARD	PLASTIC	5 X 6	4
		B/O	-21	1	DART PLACARD	ALUMINUM	RB41011	N/S

			
TITLE PIN SET, FLIGHT CONTROLS ADJUSTMENT			
DWG NO. RBW109-3000-03-101			REV 2
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1		DRAWN BY: CLOUGH APPROVED <i>P. Weid</i> HEAT TREAT FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AW109	
SCALE 1:4	DATE 5/10/2012	SHEET 1 OF 4	

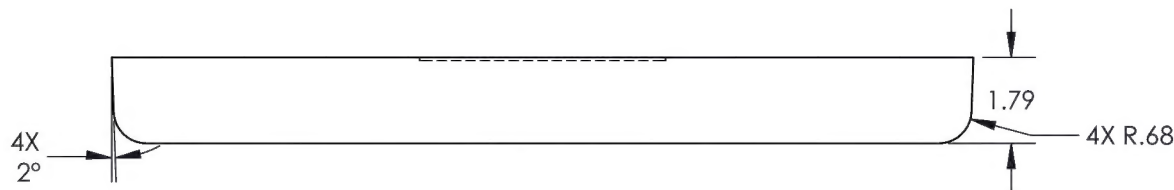
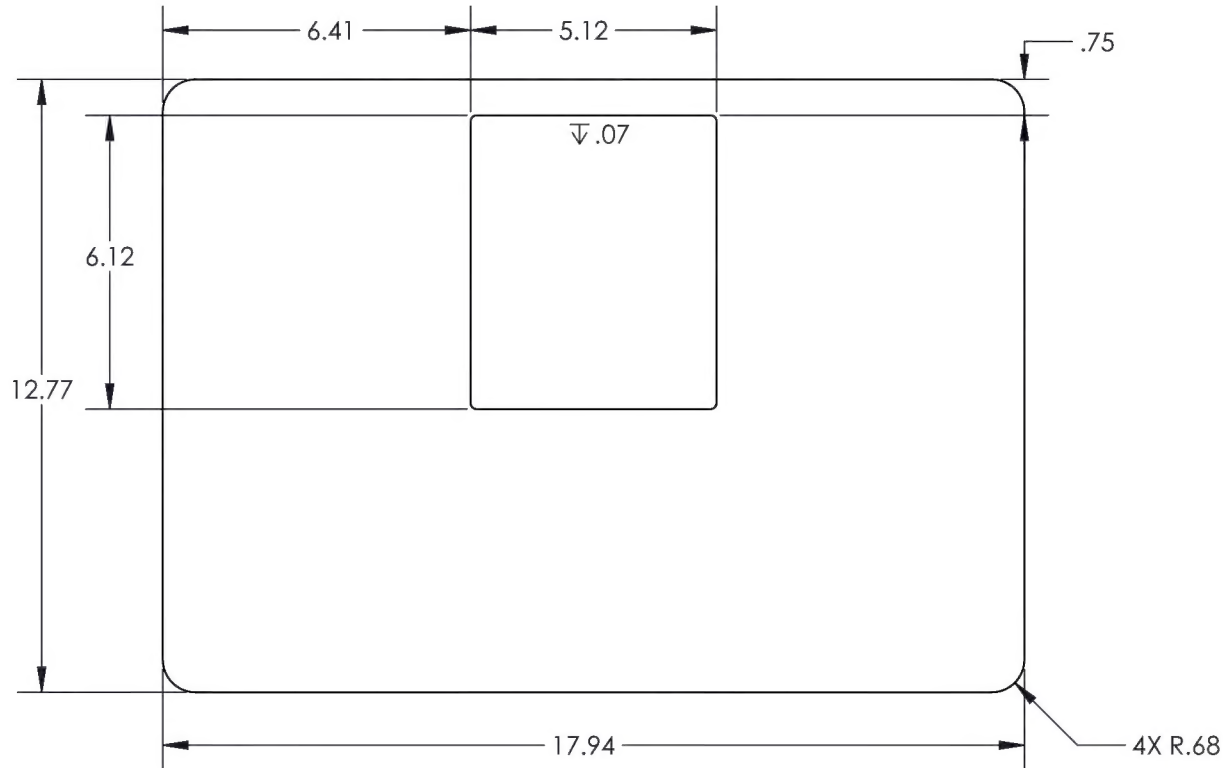
REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
A	14-0177	-15 CH'D SLOT SIZE WAS .81 IS .44. CH'D DIM WAS 7X Ø.260 ∇ 4.80 IS 7X Ø.26 THRU. CH'D DIM WAS 3X Ø.260 ∇ 4.72 IS 3X Ø.26 THRU.	10/13/2014	DJN	JAG	



			
TITLE PIN SET FLIGHT CONTROLS ADJUSTMENT			
DWG NO. RBW109-3000-03-101-15			REV 2
MAT'L Y-20, BLACK		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D West</i>	
.XXX ± .010	FRACTIONS ± 1/8	REAT	
.XX ± .03	ANGLES ± 5°	TREAT	
.X ± .1		FINISH	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AW109	
SCALE 1:3	DATE 5/10/2012	SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



-17
LID FOAM

DART AEROSPACE	
TITLE PIN SET, FLIGHT CONTROLS ADJUSTMENT	
DWG NO. RBW109-3000-03-101-17	REV 2
MAT'L Y-20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:4	DATE 5/10/2012
SHEET 3 OF 4	

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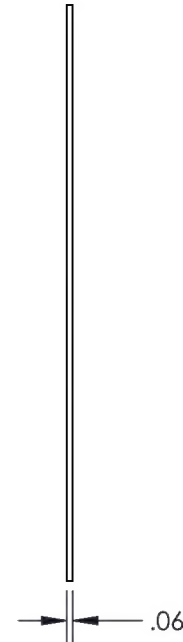
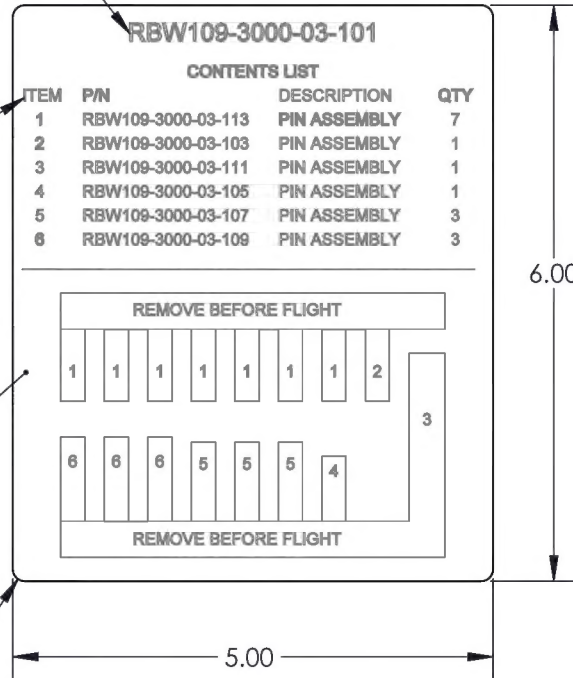
REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

ARIAL 3/16 LETTERS

ARIAL 1/8 LETTERS

BLACK BACKGROUND WITH WHITE LETTERS AND LINES

4X R.125



-19

LOCATION PLACARD

DART AEROSPACE	
TITLE PIN SET, FLIGHT CONTROLS ADJUSTMENT	
DWG NO. RBW109-3000-03-101-19	REV 2
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:2	DATE 5/10/2012
SHEET 4 OF 4	